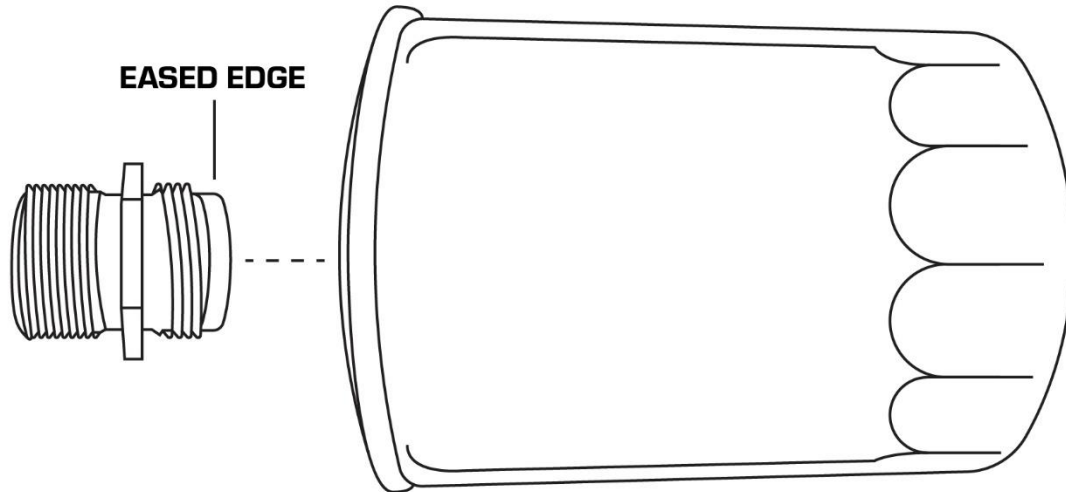


**68RFE Transmission Spin On Filter Upgrade Screw**

We recommend wearing safety glasses and gloves during this installation.

1. Using a 1/2" Allen wrench remove the plastic screw from a new spin on transmission filter.
2. Thread the eased edge of the Spin On Filter Upgrade Screw into the new filter and tighten using a 7/8" wrench.
3. Have a drain pan ready for any lost transmission fluid.
4. Using a filter wrench remove the installed spin on transmission filter from the transmission.
5. Spin the new spin on transmission filter with the upgraded screw into the transmission and tighten according to manufacture specifications.
6. Start the vehicle and check for leaks and transmission fluid level, top off if needed.
7. Be sure to swap the upgraded screw over to a new spin on filter anytime the spin on transmission filter is changed.